ADHESIVE TAPES FOR HOUSING AND CONSTRUCTION

Product Catalogue - Adhesive Tape for Housing and Construction

Precautions:
- The tapes shown in this catalog (hereinafter referred to as "Tapes") are used only as masking tapes.
- Do not use "Tapes" as an electrical insulating material. They are not suitable for sealing a cardboard box and packing.
- Do not stick "Tapes" on the skin (or the body), otherwise lesions may appear.
- Avoid using "Tapes" on solid natural wood like plain wood, stone like marble and soft polyvinyl chloride materials.
- When the "Tapes" are stuck to some other things, depending on the materials (natural materials etc.) and conditions (soft) of their surfaces, they may leave some adhesive residue and hurt adhesive surfaces of the things.
- When "Tapes" are left on something and exposed to direct sunlight for a long time, they may leave some of their adhesive on an adherend.
- Use "Tapes" after wiping off dust, oil, water and other foreign matters from their adhesive surfaces.
- Avoid storing "Tapes" in places exposed to high temperatures and direct sunlight.
This catalog contains SEKISUI CHEMICAL-made adhesive tapes used in the housing and construction field. They are designed for a wide range of interior and exterior finish work.

1. **Masking Tapes for Interior Finish Work**
   - **NO.738** Fit Light Tape: For moving and construction use
   - **NO.732**
   - **NO.733** Spatt Light Tape: For construction use and flooring
   - **NO.833** Smart Cut Tape: For flooring
   - **NO.635** Washi Masking Tape: For sealing
   - **NO.730** Mask Light Tape: For construction use and flooring

Masking tapes used in the interior of houses. These tapes can be used without damaging flooring and other materials.

2. **Indoor Double-faced Tapes for Interior Finish Work**
   - **NO.530** Position-adjustable Double-faced Tape (Foamed material)
   - **NO.532** Double-Faced Tape with a bonding agent (Foamed material)
   - **NO.560** Double-Faced Tape
   - **Corner Tape**
   - **Joint tape**

Adhesive tapes used in the inside part of a wall of a house. These tapes demonstrate strong and stable adhesion.
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- NO.560 Double-Faced Tape
  - For fixing of cushion flooring
  - For fixing of flooring materials
- NO.532 Double-Faced Tape with a bonding agent (Foamed material)
- NO.530 Position-adjustable Double-faced Tape (Foamed material)
  - For temporary fixing of decorative flooring

Joint tape
- Corner Tape
  - Reinforcement for corners between plaster boards
  - For other places
- Reinforcement of plaster boards on ceilings and openings

Masking Tapes for Interior Finish Work
- NO.738 Fit Light Tape
  - For moving and construction use
- NO.732 For flooring
- NO.733 Spatt Light Tape
  - For construction use and flooring
- NO.833 Smart Cut Tape
  - For flooring

Other Double-Faced Tapes

Adhesive tapes used for the exterior of housing. These tapes are so strong and have stable adhesion.

**AIRTIGHT & WATERPROOF TAPES**
- NO.740 Single-Faced Airtight & Waterproof Tape
- NO.747 WT Double-Faced Airtight & Waterproof Tape
  - For protection of joints from water and air
  - For protection of joints and connection parts from water and air

Adhesive tapes used for the inner part of a wall. Their adhesion stably lasts for a long period of time.

**MAPPING TAPES FOR EXTERIOR FINISH WORK**
- NO.739 Paint Expert
  - For curing of exterior painting
- NO.653 Washi Masking Tape
  - For painting on general construction

Adhesive tapes used for exterior finish work. These tapes do not damage window frames and walls.

**OTHER DOUBLE-FACED TAPES**
- Sekisui SJ Strong & Thick Double-Faced Tape
- NO.5100 Series - Structural Strong Double-Faced Tape
  - For fixing of housing and building materials
  - For fixing of interior and exterior materials

Adhesive tapes used for the exterior of housing. These tapes are so strong and have stable adhesion.
1 Masking Tapes for Interior Finish Work

These tapes can be used without damaging flooring and other materials.

NO.738 Masking

Fit Light Tape
For moving and construction use

Masing tape using recycled PET fibers

This tape has a wide range of applications, especially suitable for tentatively fixing various curing materials. Recycled PET fibers are vertically woven in this tape.

- **Base Materials**
  - Structure: PE-laminated PET cross
  - Adhesive: Acrylic

- **Colors**
  - Green
  - Blue
  - Semi-transparent
  - Frosted black

- **Properties**
  - Thickness: 0.105 mm
  - Adhesion: 2.2 N/10mm
  - Tack Ball NO: 12 N/25mm
  - Unwinding force: 1.9 N/25mm
  - Tensile strength: 40 N/10mm
  - Elongation(%): 25

NO.732 Masking

For flooring

Prevention of floor discoloration caused by the sun

This tape prevents from being discolored by the sun. It can be cut by hand so easily, does not leave much adhesive and sticks well to curing materials such as masking sheets.

- **Base Materials**
  - Structure: PE-laminated PET cross
  - Adhesive: Acrylic

- **Colors**
  - Black

- **Properties**
  - Thickness: 0.11 mm
  - Adhesion: 2.2 N/10mm
  - Tack Ball NO: 15 N/25mm
  - Unwinding force: 1.5 N/25mm
  - Tensile strength: 30 N/10mm
  - Elongation(%): 18

◆ The figures in the table above are measurements and are not guaranteed values.
NO.733 Masking
Spatt Light Tape
For construction use and flooring

Easy to cut by hand

This tape can be cut so easily, which helps users work more smoothly and more effectively. It can be pulled out easily and smoothly and leave little adhesive residue in various working environments.

- **Base Materials - Structure**
  - PE-laminated
  - PET cross
  - Acrylic adhesive

- **Colors**
  - Light green
  - Semi-transparent

- **Thickness (mm)**: 0.11
- **Adhesion (N/10mm)**: 2.1
- **Tack Ball NO**: 16
- **Unwinding force (N/25mm)**: 1.4
- **Tensile strength (N/10mm)**: 36
- **Elongation (%)**: 19

- The figures in the table above are measurements and are not guaranteed values.

NO.833 Masking
Smart Cut Tape
For flooring

A flexible film-type tape

With its excellent flexibility, this tape can be well attached to irregular surfaces. The properties that it can be easily cut by hand and easily and smoothly pulled out help users finish their work more quickly.

- **Base Materials - Structure**
  - PE film
  - Acrylic adhesive

- **Colors**
  - Orange
  - Green
  - Pink
  - Sky Blue
  - Semi-transparent

- **Thickness (mm)**: 0.12
- **Adhesion (N/10mm)**: 2.2
- **Tack Ball NO**: 12
- **Unwinding force (N/25mm)**: 1.4
- **Tensile strength (N/10mm)**: 36
- **Elongation (%)**: 23

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NO.655 Masking
Washi Masking Tape
For sealing

Suitable for masking during the sealing process

This tape is not elastic, which enables users to accurately and quickly attach it to the places they want to. It produces a clear line which marks off areas that should not be painted and can be smoothly removed.

- **Base Materials - Structure**
  - Paper
  - Acrylic adhesive

- **Colors**
  - Blue

- **Thickness (mm)**: 0.1
- **Adhesion (N/10mm)**: 1.5
- **Tack Ball NO**: 12
- **Unwinding force (N/25mm)**: 1.9
- **Tensile strength (N/10mm)**: 39.2
- **Elongation (%)**: 5

- The figures in the table above are measurements and are not guaranteed values.

NO.730 Masking
Mask Light Tape
For construction use and flooring

The standard and strong curing tape used in the construction process

This tape is designed to minimize adhesive residue by using a special acrylic adhesive. Using a material with no elasticity makes it possible for users to smoothly pull out this tape and easily cut it by hand.

- **Base Materials - Structure**
  - PE-laminated PET cross
  - Acrylic adhesive

- **Colors**
  - Green
  - Blue
  - Semi-transparent

- **Thickness (mm)**: 0.13
- **Adhesion (N/10mm)**: 2.3
- **Tack Ball NO**: 16
- **Unwinding force (N/25mm)**: 1.9
- **Tensile strength (N/10mm)**: 52.9
- **Elongation (%)**: 13

- The figures in the table above are measurements and are not guaranteed values.

*Please refer to page 10 for details about Function Display Icons Varieties of Base Materials and Their Features*
**Indoor Double-faced Tapes for Interior Finish Work**

These tapes demonstrate strong and stable adhesion.

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**NO.532**

This tape has high initial adhesive power and shows excellent adhesion even in cold climates. The properties that it does not give off much odor and it can be cut by hand too easily enables users to finish their work smoothly and quickly.

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**Construction Process**

The position can freely be adjusted, since 530 will not adhere to the housing materials until it is pressed.

---

**NO.530**

Position-adjustable Double-faced Tape

*For fixing of flooring materials*

This tape’s special laminated structure enables users to easily adjust the position of a flooring material. Any solvent is not used in this tape, which can save the time of curing and help users fix a flooring material quickly.

**Base Materials**

- **Structure**
  - Foam polyethylene
  - Release paper
  - Special net
  - Acrylic adhesive
  - Foam body
  - Acrylic adhesive

- **Colors**
  - White

<table>
<thead>
<tr>
<th>Thickness (mm)</th>
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<tr>
<td>Adhesion (N/10mm)</td>
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<td>Tack Ball NO</td>
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</tr>
</tbody>
</table>

*The figures in the table above are measurements and are not guaranteed values.*

---

**NO.560**

This tape has a strong basic material and can be removed so easily.

---

**Indoor Double-faced Tapes for Interior Finish Work**

These tapes demonstrate strong and stable adhesion.

---

**NO.530**

Position-adjustable Double-faced Tape

*For fixing of flooring materials*

This tape’s special laminated structure enables users to easily adjust the position of a flooring material. Any solvent is not used in this tape, which can save the time of curing and help users fix a flooring material quickly.

---

**Construction Process**

The position can freely be adjusted, since 530 will not adhere to the housing materials until it is pressed.

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**NO.530**

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*For fixing of flooring materials*

This tape’s special laminated structure enables users to easily adjust the position of a flooring material. Any solvent is not used in this tape, which can save the time of curing and help users fix a flooring material quickly.

**Base Materials**

- **Structure**
  - Foam polyethylene
  - Release paper
  - Special net
  - Acrylic adhesive
  - Foam body
  - Acrylic adhesive

- **Colors**
  - White

<table>
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<tr>
<td>Tack Ball NO</td>
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**NO.530**

Position-adjustable Double-faced Tape

*For fixing of flooring materials*

This tape’s special laminated structure enables users to easily adjust the position of a flooring material. Any solvent is not used in this tape, which can save the time of curing and help users fix a flooring material quickly.

**Base Materials**

- **Structure**
  - Foam polyethylene
  - Release paper
  - Special net
  - Acrylic adhesive
  - Foam body
  - Acrylic adhesive

- **Colors**
  - White

<table>
<thead>
<tr>
<th>Thickness (mm)</th>
<th>0.8</th>
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<tbody>
<tr>
<td>Adhesion (N/10mm)</td>
<td>7.1</td>
</tr>
<tr>
<td>Tack Ball NO</td>
<td>20</td>
</tr>
</tbody>
</table>

*The figures in the table above are measurements and are not guaranteed values.*
NO.532  
**Foamed material**  
Double-Faced Tape with a bonding agent  
For temporary fixing of decorative flooring

This tape has high initial adhesive power and shows excellent adhesion even in cold climates. The properties that it does not give off much odor and it can be cut by hand too easily enables users to finish their work smoothly and quickly.

**Construction Process**

1. Stick 532 onto the interior/exterior housing material and then apply the adhesive to the material.

2. Place the housing material onto the backing material. This completes the work.

**Shortening the construction process by means of 532**

Six construction steps are reduced to two steps. 532 substantially shortens the on-site housing material installation schedule.

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**NO.560**  
**Foamed material**  
Double-Faced Tape  
For fixing of cushion flooring

This tape has a strong basic material and can be removed so easily.

**Joint / Corner Tape**

- **Corner Tape**  
  Reinforcement for corners between plaster boards and for other places

- **Joint tape**  
  Reinforcement of plaster boards on ceilings and openings

This tape prevents crosses from fraying and wrinkling. Putty is well attached to this tape because the tape is made of a specially treated PET cross. This tape is so thin that it can be covered with a small amount of putty.

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**Base Materials**

- **Structure**
  - Foam polyethylene
  - PE-laminated PET cross

- **Colors**
  - White

**Base Materials**

- **Structure**
  - PE film
  - PE-laminated PET cross

- **Colors**
  - White

**Base Materials**

- **Structure**
  - Acrylic adhesive
  - Polypropylene

- **Colors**
  - White

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Please refer to page 10 for details about Function Display Icons Varieties of Base Materials and Their Features.
Airtight & Waterproof Tapes

Their adhesion stably lasts for a long period of time.

**NO.740 Single-Faced**

Airtight & Waterproof Tape

For protection of joints from water and air

For fixing of moisture-permeable and waterproof sheets and heat-insulating materials

This tape can be pulled out smoothly and cut by hand easily, which helps users do their work more effectively. It adopts special acrylic adhesive, because of which, this tape shows good adhesion even in winter.

- **Base Materials** - Structure
  - PE-laminated PET cross
  - Acrylic adhesive

- **Colors**
  - Black
  - White

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<thead>
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<th>Thickness (mm)</th>
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<td>Adhesion (N/10mm)</td>
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<td>Tack Ball NO</td>
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<td>Unwinding force (N/25mm)</td>
<td>1.5</td>
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<tr>
<td>Tensile strength (N/10mm)</td>
<td>34</td>
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<tr>
<td>Elongation (%)</td>
<td>16</td>
</tr>
</tbody>
</table>

- The figures in the table above are measurements and are not guaranteed values.

**NO.747 WT Double-Faced**

Airtight & Waterproof Tape

For protection of joints and connection parts from water and air

Fixed to moisture-permeable waterproofing sheets, and insulation joints

This tape shows strong adhesion even in harsh environments (within the temperature range from approx. -10°C to 60°C). And users can do their work quickly thanks to one of the tape’s properties that it can be easily cut by hand. In addition, the tape adopts an acrylic adhesive, which keeps users’ hands and working place clean.

- **Base Materials** - Structure
  - PE-laminated PET cross
  - Acrylic adhesive

- **Colors**
  - Black

<table>
<thead>
<tr>
<th>Thickness (mm)</th>
<th>0.22</th>
</tr>
</thead>
<tbody>
<tr>
<td>Adhesion (N/10mm)</td>
<td>22</td>
</tr>
<tr>
<td>Tack Ball NO</td>
<td>27/29</td>
</tr>
<tr>
<td>Unwinding force (N/25mm)</td>
<td>1.6</td>
</tr>
<tr>
<td>Tensile strength (N/10mm)</td>
<td>40</td>
</tr>
<tr>
<td>Elongation (%)</td>
<td>20</td>
</tr>
</tbody>
</table>

- The figures in the table above are measurements and are not guaranteed values.
Masking Tapes for Exterior Finish Work

These tapes do not damage window frames and walls.

**NO.740**
Single-Faced Airtight & Waterproof Tapes

- Their adhesion stably lasts for a long period of time.
- This tape can be pulled out smoothly and cut by hand easily, which helps users do their work more effectively.
- It adopts special acrylic adhesive, because of which, this tape shows good adhesion even in winter.

**For fixing of moistur-permeable and waterproof sheets and heat-insulating materials**

**Airtight & Waterproof Tape**

- For protection of joints and connection parts from water and air

**Paint Expert**
For curing of exterior painting

**NO.747**
Double-Faced Airtight & Waterproof Tape

- This tape shows strong adhesion even in harsh environments (within the temperature range from approx. -10℃ to 60℃- ).
- Users can do their work quickly thanks to one of the tape’s properties that it can be easily cut by hand.
- In addition, the tape adopts an acrylic adhesive, which keeps users’ hands and working place clean.

**For fixing of moistur-permeable waterproofing sheets, and insulation joints**

**Masking Tapes for Exterior Finish Work**

- These tapes do not damage window frames and walls.

**NO.739**
Washi Masking Tape
For painting on general construction

- Little adhesive residue and clear lines
- This tape produces a clear line which marks off areas that should not be painted, which can reduce the number of repainting.
- It does not leave much adhesive on objects such as window frames even in hot climate, which can reduce the number of adhesive removal.

**Little adhesive residue and clear lines**

**NO.653**
This tape is not elastic, which enables users to do their attachment work smoothly and effectively.

- It highly resists solvents and can be peeled off without much adhesive residue left after the completion of painting.

**For masking during painting on general construction**

**Base Materials - Structure**

- PE-laminated PET cross
- Acrylic adhesive

**Base Materials - Paper**

- Adhesive: Medium adhesive
- Strong Adhesive
- Solvent Resistance
- Peelable Adjustable
- Environmental Friendliness

**Colors**

- Violet

**Thickness (mm)**

- 0.13

**Adhesion (N/10mm)**

- 2.9

**Tack Ball NO**

- 16

**Unwinding force (N/25mm)**

- 1.5

**Tensile strength (N/10mm)**

- 36

**Elongation (%)**

- 27

**Base Materials - Structure**

- PE-laminated PET cross

**Base Materials - Paper**

- Adhesive: Medium adhesive
- Strong Adhesive
- Solvent Resistance
- Peelable Adjustable
- Environmental Friendliness

**Colors**

- White

**Thickness (mm)**

- 0.1

**Adhesion (N/10mm)**

- 1.5

**Tack Ball NO**

- 12

**Unwinding force (N/25mm)**

- 1.9

**Tensile strength (N/10mm)**

- 39.2

**Elongation (%)**

- 5

*Please refer to page 10 for details about Function Display Icons Varieties of Base Materials and Their Features*
5 Other Double-Faced Tapes

Adhesive tapes used for the exterior of housing. These tapes are so strong and have stable adhesion.

**Sekisui SJ**

Strong & Thick Double-Faced Tape
For fixing of housing and building materials

This tape can be used without the necessity of any other adhesives, which shorten a construction period. And it is suitable for sticking to plywood boards with rough surfaces, metal plates and coated steel plates.

- **Base Materials**
  - Structure
  - Release paper
  - Acrylic adhesive
  - Semi-transparent

- **Colors**
  - Thickness (mm): 0.6
  - Tack Ball NO: 20
  - Adhesion (N/10mm): 18

- **Evaluation Method for Adhesive Tape Characteristics**

  Tape performance is expressed as numerical values that represent the results of tests conducted under given conditions to reveal the characteristics of individual tapes. These indications are a useful reference to determine what kind of tape can be used in different situations.

  **Tape structure and size**

  ![Tape structure diagram]

  **Tensile Strength**
  Tensile strength is the measurement of the degree of strength at which a pulled tape breaks. Higher values denote stronger base material.

  **Initial adhesion (ball tack)**
  Initial adhesion expresses the force of a tape to stick to materials with little force exerted briefly. A test strip is placed on a slanted panel with the adhesive face up, and rolled down along the slanted panel. The initial adhesion is given by the size of the largest ball that stops rolling down on the tape. This value provides a reference for the ease of instant adhesion.

  ![Initial adhesion diagram]

  **Adhesion**
  Adhesion is the strength needed to peel off a test strip (tape) that is adhered to a stainless steel plate in a 180° (or 90°) direction. This provides a reference for the difficulty in peeling off a tape. It is a typical characteristic used in determining tape performance.

  ![Adhesion diagram]

  **Elongation**
  The elongation measurement reveals the tape’s ability to conform to a curved or uneven surface. It is measured by pulling the tape in a lengthwise direction. This measurement is expressed in a percentage. For example, if a tape has an elongation of 150%, it means that 1 meter of tape extends to 2.5 meters.

  ![Elongation diagram]

  **Unwinding Force**
  When the tape is unwound for 1 minute at a speed of 60 m., the pulling load is shown. The lower the figures, the easier the tape is to unwind.

  ![Unwinding Force diagram]

**NO.S100 Series**

Structural Strong Double-Faced Tape
For fixing of interior and exterior materials

Highly weather and heat resistant. This tape creates a flexible joint between materials and fixes materials easily and beatifully.

- **Base Materials**
  - Structure
  - Release paper
  - Acrylic adhesive
  - Semi-transparent

- **Colors**
  - Thickness (mm): 1.1~0.3
  - Tack Ball NO: 20
  - Adhesion (N/10mm): 35~10

- **Evaluation Method for Adhesive Tape Characteristics**

  Tape performance is expressed as numerical values that represent the results of tests conducted under given conditions to reveal the characteristics of individual tapes. These indications are a useful reference to determine what kind of tape can be used in different situations.

  **Tape structure and size**

  ![Tape structure diagram]

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  ![Elongation diagram]

  **Unwinding Force**
  When the tape is unwound for 1 minute at a speed of 60 m., the pulling load is shown. The lower the figures, the easier the tape is to unwind.

  ![Unwinding Force diagram]
## Functional Marks

### Capable of Being Cut by Hand
The tape with this mark can be cut without a cutter and its cut end is almost even, which enables users to finish their work quickly.

- **SEKISUI-made product**
- **Another company’s product**

![Cut end of the tape is irregular and frayed.](image)

### Adhesive Residue
The tape with this mark can be removed with little adhesive left.

- **SEKISUI-made product**
- **Another company’s product**

![Much adhesive is left on the window frame.](image)

### Prevention of Discoloration from Sunlight
The tape with this mark blocks out the sunlight and prevents materials such as flooring from being discolored.

- **SEKISUI-made product**

![Protects against burns on flooring from sunlight.](image)

### Paint Line
The tape with this mark leaves much adhesive residue, producing a clear line to mark off areas that should not be painted.

- **SEKISUI-made product**
- **Another company’s product**

![The paint bled under the tape, producing a fuzzy or irregular line.](image)

### Medium Adhesive
The tape with this mark lightly sticks to materials. This tape can be removed without damaging materials.

- **SEKISUI-made product**
- **Another company’s product**

### Strong Adhesive
The tape with this mark strongly sticks to materials.

- **SEKISUI-made product**
- **Another company’s product**

### Solvent-Resistance
The tape with this mark is solvent-resistant. It can be neatly removed because it does not allow any solvent penetration.

- **SEKISUI-made product**
- **Another company’s product**

### Position-Adjustable
The position of the tape with mark can be adjusted until the tape is pressed, which improves work efficiency.

- **SEKISUI-made product**
- **Another company’s product**

### Environmental Friendliness
The tape with this mark is designed for preservation of the environment, including through the use of carbon offsets.
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